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RBE105-14101W12
Job Sheet 203724



Part No: RBE105-14101W12

Job Qty: 1 pcs

Part Name: Mounting Device



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/26/19

Job Tracking No:

Due Date: 1/24/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE105-14101W12 Rev.B IPP Rev. A 18.10.22 New issue DP Verify DD/IPP Rev. B 19.06.20 Drawing Revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Small Fab - Issue SN	1 pcs	1/24/20		0.00	0.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		GP 19-01-09.
110	Small Fab - 2 - B4B	1 pcs	1/24/20		0.00	0.20	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
							Small Fab - 8 - B4B		
							Small Fab - 9 - B4B		GP 19-01-09.
120	QC 5	1 pcs	1/24/20		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		

				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	JAN 09 2020
				QC 5 - 61	
				QC 5 - 81	
130 Packaging 3-1 - Stock - B4B 1 pcs	1/24/20	0.00 0.00		Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS
				Packaging 3 - 7 - B4B	28
				Packaging 3 - 8 - B4B	9-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG 1 pcs	1/24/20	0.00 0.00		QC 21 - FG - 21	DAS
				QC 21 - FG - 70	21
				QC 21 - SA - 53	53

Part Op 90 - Issue S/N.
Descriptions: 110 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-1500-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RBE105-14101W12-11 to RBE105-14101W12-15 foam as per DWG. 6-Glue foam to case and pack case as per DWG..
120 - (QC5- Inspect part completeness to step on W/O)
130 - (Identify as per dwg & Stock Location: _____)
140 - (QC21- Final Inspection - Work Order Release)

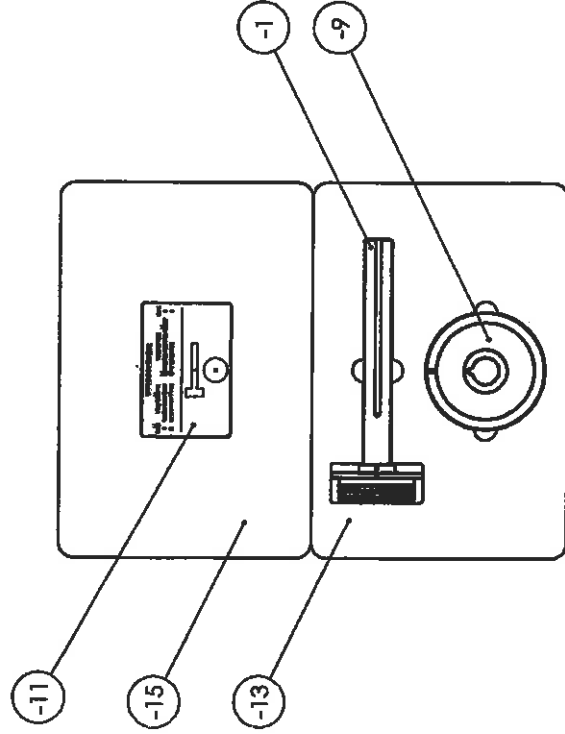
JAN 10 2020
Rbooi

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	90-Small Fab - Issue SN	221144
APP-1500-E	Case 173F	1 Ea (1 ea)	90-Small Fab - Issue SN	184259
RB41011	Dart Tooling Placard, Aluminum ✓	1 pcs (1 ea)	90-Small Fab - Issue SN	184259 1021040
RBE105-14101W12-11	Contents Placard 133	1 pcs (1 ea)	90-Small Fab - Issue SN	137898
RBE105-14101W12-13	Bottom Foam use in case APP-1500-E	1 Ea (1 ea)	90-Small Fab - Issue SN	184255
RBE105-14101W12-15	Top Foam use in case APP-1500-E } 173F	1 Ea (1 ea)	90-Small Fab - Issue SN	184258
RBE105-14101W12-1-PO	Mounting Shaft Assembly	1 (1 ea)	110-Small Fab - 2 - B4B	143806
RBE105-14101W12-9-PO	Mounting Base } 168	1 (1 ea)	110-Small Fab - 2 - B4B	143808
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Small Fab - Issue SN	97524A032	4	601	0
	✓ APP-1500-E	1	2	0
	RB41011	1	236	0
	RBE105-14101W12-11	1	2	0
	- RBE105-14101W12-13	1	2	0
	- RBE105-14101W12-15	1	2	0
110-Small Fab - 2 - B4B	RBE105-14101W12-1	1	0	0
	RBE105-14101W12-9	1	0	0
Part Specifications				
Specifications could not be found.				

Plex 11/26/19 11:53 AM Dart.lajeunesse.marie

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REVISIONS			
REV	ECR	DESCRIPTION	
1		RELEASED FOR PRODUCTION.	
8		DIMENSION ON -5 FOR KEY IS TOO TIGHT	2016/11
			DATE INITIAL APPROVED
			2/5/2016 DFD JAG
			VP



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WITHOUT NOTICE
WORK ORDER
NO. 20372445

19-11-2016

NOTE:
REF: EUROCOPPER T/N: 105-14101W12.

ECN R-776

ASSY QTY	ASSY QTY	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X	-1	1	MOUNTING SHAFT ASSEMBLY			2
	1	-3		MOUNTING SHAFT BASE	6061		3
	1	-5		MOUNTING SHAFT ROD	6061		4
	1	-7		KEY	S.S.	1/4 X 1/4 (MCMaster-CARR #92550A134) MODIFIED	5
		-9	1	MOUNTING BASE	6061		6
		-11	1	CONTENTS PLACARD	PLASTIC		7
		-13	1	BOTTOM FOAM	Y20, BLACK	4.25 X 11.40 X 17.00 (I.R. SPECIALTY)	8
		-15	1	TOP FOAM	Y20, BLACK	1.79 X 11.40 X 17.00 (I.R. SPECIALTY)	9
	1	-17		SPRING PIN	STEEL	Ø1/8 X 1-1/2 (MCMaster-CARR #926A887)	2
	3	-19		O-RING	VITON	Ø.070 X Ø3.239 I.D. X Ø3.379 O.D. (MCMaster-CARR #9464K421)	2
		-21	1	CASE	PLASTIC	PELICAN #APP-1500-E	NS
			1	DART PLACARD	ALUMINUM	RB41011	NS
	ASSY -1						

DART
AEROSPACE

MOUNTING DEVICE

DWG No. RBE105-14101W12

REV B

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
.00X ± .005 FRACTIONS ± 1/8
.01X ± .01 ANGLES ± 1°
1. BREAK ALL SHARP EDGES
2. DIMENSIONAL LIMITS APPLY
3. INTERPRET DIM AND TOL PER
ASME Y14.5M-2009

DRAWN BY: DUERFELDT
CHECKED: CLOUGH
QA APPR: ANDERSON
APPROVED: LINDSAY
GILBERT

USED ON MODEL
EC145

SCALE 1:3 DATE 12/22/2015 SHEET 1 OF 9

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐			DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date :	Sequence #:	QTY Affected :		MRB (QSI042)						
Description Work Order Deviation		Disposition								
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details:		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐		
		Completed By								
		Lead hand / Supervisor								
		QC / QA Coordinator								